



Document Title: Technical / Commercial Quotation Form

Document Code: Q-FR-MS-071/02

Customer: Adish

Date: 5/18/2025

Customer Ref NO: CEMS Analyzer system- Power plant

PSQ Qutation NO: CR.03.098

Technical Offer.NO: TO.03.098.04

Commercial Offer.NO: -

We Thank You For Your Request For Quotation And Are Pleased To Submit Our Proposal Supporting With Product Information.

We Trust Our Offer Suits Your Requirements And Expectation And Are At Your Service For Any Information.

Best Regards,

Managing Director / Commercial Manager / Sales Expert

TECHNICAL DEPARTMENT		COMMERCIAL DEPARTMENT	
Issued By:	H.Rouhani	Issued By:	
Confirmed by:	H.Rouhani	Confirmed by:	
Date:	5/18/2025	Date:	

		Document Title: Technical / Commercial Quotation Form							
		Document Code: Q-FR-MS-071/02							
Customer Name:		Adish		Customer Ref NO:		CEMS Analyzer system- Power plant		Date: 5/18/2025	
PSQ Qutation NO:		CR.03.098		Technical Offer NO:		TO.03.098.04			
Item									
1/0	Tag(s) No	Stream Tag(s) Number	Measuring Component(s)	Measuring Range	Take-Off Temperature (°C)	Take-Off Pressure (mbarg)	Water Dewpoint (°C)	HC Dewpoint (°C)	Sample Phase
	AT-545-0001	AE-545-0001	O2 CO SO2 CO2 NOx ----- Flow	0 ~ 25% 0 ~ 500 ppm 0 ~ 500 ppm 0 ~ 25% 0 ~ 500 mg/Nm3 ----- 0 ~ 23,000 kg/h	Opr.: 457 °C Design: 700 °C	30 ~ 50	20	-	Vapor
		Client Hazardus Area Classification :						Zone 2, Group IIB, T3	
1/1	Note	Rev	4 set	Heated Sample Probe					
Specification									
Type: Heatd Probe with Electronic Temperature Controller									
Set Point: 180 °C									
Alarm: With Low Temperature Alarm									
Power: 230 VAC									
Filter Element Porosity: 2 µ									
Marking: Zone 2, Group IIB, T3									
Tie-in Connection									
Connection Type: Flange									
Size or Rating: 4" Flanged , 300#									
Material: SST 316									
Insertion Tube									
Insertion Tube Length: 500 mm									
Material: Hastelloy									
1/2	Note	Rev	4 set	Heated Sample Transfer Line					
Specification									
Type: Self Regulated Heated Line									
Set Point: 120°C									
Material: AISI 316L									
Thermal Insulation: Corrugated									
Power: 230 VAC									
Size or Rating: 1/4" OD									
Length:									
Stream #1: 70m									
Stream #2: 63m									
Stream #3: 56m									
Stream #4: 49m									
Marking: Zone 2, Group IIB, T3									
1/3	Note	Rev	1 set	Heat Trace for Sampling System					
Specification									
Type: Heat Trace									
Set Point: 120°C									
Length: 15m									
Marking: Suitable for Safe Area									
1/4	Note	Rev	1 set	Sample Handling System					
Sampling Accessories							Size or Rating	Material	
4	3-Way Solenoid Valve for Stream Switching						AISI 316L	1/4"	
1	Particle Filter						AISI 316L	1/4"	
1	Electrical Sample Cooler (Two Heat Exchanger) + Two Peristaltic Pumps						-	1/4"	
1	Diaphragm Pump for Sample Cooler						-	1/4"	
1	Needle Valve						AISI 316L	1/4"	
1	Variable Area Flowmeter with Needle Valve						AISI 316L/Glass	1/4"	
1	Moisture Filter + Moisture Sensor with Alarm						-	1/4"	
2	3-Way Solenoid Valve for Auto Calibration						AISI 316L	1/4"	
1	Membrane Filter						AISI 316L	1/4"	
1	NOx Convertor						-	1/4"	

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Item							
	1	Variable Area Flowmeter with Needle Valve +FLA + Barrier			AISI 316L/Glass	1/4"	
	1	Pressure Gauge (dial size 100-mm)			AISI 316L/Glass	1/4"	
	1	Humidity and temperature transmitters			-	1/4"	
	1	Temperature Gauge for Cabinet (dial size 60-mm)			AISI 316L	1/4"	
	2	2-Way Ball Valve			AISI 316L	1/4"	
Internal Tubing and Fitting							
Size or Rating: 1/4" OD , 1/2" OD							
Material: AISI 316L / PTFE							
1/5	Note	Rev	1 set	Gas Analyser			
Manufacturer: ABB							
Model: EL3040							
Technical Specification for Analyser							
Principle: NDIR + Paramagnetic							
Modules: Uras26 + Magnos 28							
Measuring Components & Ranges:							
CO: 0~500 ppm							
SO2: 0~500 ppm							
CO2: 0~25%							
NO: 0~500 mg/Nm3							
O2: 0~25%							
Ambient Temperature: +5 to +40 °C							
Linearity Deviation: ≤ 1 % of span							
Repeatability: ≤ 0.5 % of span							
Linearity error: ≤ 0.5 % of span							
Zero Drift: ≤ 1 % of span per week							
Sensitivity Drift: ≤ 1 % of measured value per week							
Warm-up Time: Approx. 30 minutes without thermostat							
90% Response Time: T90 = 2.5 sec for measurement cell length = 175 mm							
Inlet Pressure: pe = 2–500 hPa							
Power Supply: 230VAC, 50Hz							
Housing design: Wall mount / IP65							
Flow Rate: 20–100 l/h							
Digital Output: 4xDO-Contact load rating 30V/1A							
Analog Output: 4xAO Set for each component.							
Communication: Modbus module with RS485							
Marking: Suitable for Safe Area							
Importantnt Note: Based on your request, the paramagnetic module (Magnos 28) has been included in the technical offer. Please note that the AZ30 oxygen analyzer (zirconium oxide cell) had already been included in the offer. Currently, oxygen (O ₂) is being measured simultaneously by both analyzers.							
1/6	Note	Rev	1 set	Calibration Accessories			
Regulating System							
	4	Cylinder Pressure Regulator with Inlet and Outlet Gauges					
Cylinders							
	1	Span Gas Cylinder			Size	Material	
Composition: (CO: 0~400 ppm, SO2: 0~400 ppm, CO2: 0~20%, NOx: 0~400 mg/Nm3)							
	2	Calibration Gas Cylinder for AZ30			40 lit.	Al / CS	
	1	Zero Gas Cylinder			10 lit.	Al / CS	
Composition: Pure Nitrogen (N2: 99.999%)							
1/7	Note	Rev.4	4 set	O2 Analyser		OPTIONAL	
Manufacturer: ABB							
Model: AZ30							
Technical Specification for Probe							
Principle: Zirconium Oxide							
Insertion Length: 0.5 m							
Calibration: Manual Calibration							
Probe Connection: Flange, ANSI 4 in 150							
Flange Adaptor: Yes, 150# to 300#							
Hazardous Area : Ex db IIB +H2 T4 Gb (Ta –20 °C to 70 °C)							
Test Gas Response Time: T9 0 < 10 seconds							
System Accuracy: T9 0 < 10 seconds							
Ambient Temperature:							
Transmitter: –20 to 55 °C							
Probe: –20 to 70 °C							

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Item							
Ingress Protection: Probe: IP66 and NEMA 4X Electronics enclosures: IP66 Probe Body Material: 316L stainless steel Process Temperature: All probe lengths –20 to 800 °C Operating Requirements: Reference Air (1 bar) Test Gases (air is recommended)							
Transmitter Specification							
Hazardous Area : Ex db IIB +H2 T6 Gb (Ta –20°C to 55°C) Display Type: graphical 128 x 64 pixel LCD Display Backlight: Green LED Analog Outputs: 1 isolated current output Languages: English Special Cable (Stream #1): 70 m Special Cable (Stream #2): 70 m Special Cable (Stream #3): 70 m Special Cable (Stream #4): 50 m							
1/8	Note	Rev	4 set	Flow Meter on Stack			
				Model: AccuFlo®QAL Manufacturer: SKI			
				Probe Specification			
				Size and rating: 3" ANSI 150# Flange Adaptor: Yes, 150# to 300# Principle: Differential Pressure Temperature Sensor: Integrated temperature measurement: Pt100 Insertion Length: 780mm MediumTemperature: up to 800°C AmbienteTemperature -20°C to 50°C Voltage: 115/230 V AC Evaluation electronics: Panel mounting			
				Other Accessories			
				Integrated temperature measurement: Pt100 5-Way Manifold ACCU340 Pressure transmitter / Suitable for Zone 2, Group IIB, T3 Pressure transmitter series P121 / Suitable for Zone 2, Group IIB, T3 AccuMind® - Flow computer / Suitable for Safe Area Amplifier AD-TV 22 GL			
1/9	Note	Rev	1 set	Analyser Cabinet			
				Enclosure			
				Type: Cabinet Dimensions: 2300(H) * 1500(W) * 1000 (D) Material: SST 316 Ingress Protection: IP65 Painted: No Base Frame: 100 mm			
				Air Conditioning			
				Type: Split Air Conditioner with Heating and Cooling Mode Power Supply: 230 VAC Marking: Zone 2, Group IIB, T3			
				Purging Facilities			
				1 Purge Control Unit Suitable for Zone 2, Group IIB, T3 1 Ball Valve 1 Air Filter Pressure Regulator with Outlet Gauge * The analyzer cabinet will be purged according to NFPA 496 / ATEX 2014/34/EU. The whole cabinet of the analyzer will be certified by a notified body.			
Optional				Safety Facilities			
				1 Yellow Flashing 1 Red Flashing 1 Horn 1 Reset and Acknowledge button 1 Smoke Detector 1 LEL Gas Detector			
1/10	Note	Rev	1 set	Electrical Accessories			
				Electrical Items			
				1 Power Isolation Switch : Power Isolation Switch Exd IIB For N-UPS include: (C.B., Terminals, Rotary switch) 1 Power Isolation Switch : Power Isolation Switch Exd IIB For UPS include: (C.B., Terminals, Rotary switch) 1 PDP : Power Distribution Panel Sheet steel For N-UPS (CBs, Relay Contact, Power Supply,Barrier, Terminal,...)			

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1	PDP :	Power Distribution Panel Sheet steel For UPS (CBs, Relay Contact, Power Supply,Barrier, Terminal,...)
1	JB :	Signal JB Exe IIC Stainless steel 316
1	JB :	Alarm JB Exe IIC Stainless steel 316
1	JB :	F&G JB Exe IIC Stainless steel 316
2	JB :	Heated JB Exe IIC Stainless steel 316
2	JB :	Sample Probe Alarm Exe IIC Stainless steel 316
1	JB :	Modbus JB Exe IIC Stainless steel 316
2	JB :	Flow JB Exe IIC Stainless steel 316
1	Lighting :	Lighting Exed IIC
1	Door Switch :	Door Switch Exde IIC
1	Temperature switch :	Cabient temperature switch Ex
1	PLC :	PLC S7 1200 (CPU+ I/O card) for stream switching and F&G logic located in UPS PDP
1	Converter:	Modbus RS485 to TCP/IP Converter
1	Data logger:	Data logger with GPRS modem for direct data transmission (Sim Card by Client) With Web Base software

70m	RTD Cable: RTD Cable for sample probe
63m	RTD Cable: RTD Cable for sample probe
56m	RTD Cable: RTD Cable for sample probe
49m	RTD Cable: RTD Cable for sample probe
70m	RTD Cable: RTD Cable for flow meter
63m	RTD Cable: RTD Cable for flow meter
56m	RTD Cable: RTD Cable for flow meter
49m	RTD Cable: RTD Cable for flow meter
70m	Power Cable: Armoured power cable for sample probe
63m	Power Cable: Armoured power cable for sample probe
56m	Power Cable: Armoured power cable for sample probe
49m	Power Cable: Armoured power cable for sample probe
70m	Instrument Cable: Armoured Instrument Cable for flow meter
63m	Instrument Cable: Armoured Instrument Cable for flow meter
56m	Instrument Cable: Armoured Instrument Cable for flow meter
49m	Instrument Cable: Armoured Instrument Cable for flow meter

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2/0	Tag(s) No	Stream Tag(s) Number	Measuring Component(s)	Measuring Range	Take-Off Temperature (°C)	Take-Off Pressure (mbarg)	Water Dewpoint (°C)	HC Dewpoint (°C)	Sample Phase
	AT-545-0001	AE-545-0001	O2 CO SO2 CO2 NOx ----- Flow	0 ~ 25% 0 ~ 500 ppm 0 ~ 500 ppm 0 ~ 25% 0 ~ 500 mg/Nm ----- 0 ~ 23,000 kg/h	Opr.: 457 °C Design: 700 °C	30 ~ 50	20	-	Vapor
			Client Hazardus Area Classification : Zone 2, Group IIB, T3						

2/1	Note	Rev	3 set	Heated Sample Probe
<i>Specification</i>				
Type: Heatd Probe with Electronic Temperature Controller				
Set Point: 180 °C				
Alarm: With Low Temperature Alarm				
Power: 230 VAC				
Filter Element Porosity: 2 μ				

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PSQ Qutation NO:		CR.03.098		Technical Offer NO:		TO.03.098.04					
Item											
Marking: Zone 2, Group IIB, T3											
Tie-in Connection											
Connection Type: Flange											
Size or Rating: 4" Flanged , 300#											
Material: SST 316											
Insertion Tube											
Insertion Tube Length: 500 mm											
Material: Hastelloy											
2/2	Note	3 set		Heated Sample Transfer Line							
Specification											
Type: Self Regulated Heated Line											
Set Point: 120°C											
Material: AISI 316L											
Thermal Insulation: Corrugated											
Power: 230 VAC											
Size or Rating: 1/4" OD											
Length:											
Stream #5: 42m											
Stream #6: 35m											
Stream #7: 28m											
Marking: Zone 2, Group IIB, T3											
2/3	Note	Rev	1 set	Heat Trace for Sampling System							
Specification											
Type: Heat Trace											
Set Point: 120°C											
Length: 15m											
Marking: Suitable for Safe Area											
2/4	Note	Rev	1 set	Sample Handling System							
Sampling Accessories						Size or Rating		Material			
			3	3-Way Solenoid Valve for Stream Switching				AISI 316L		1/4"	
			1	Particle Filter				AISI 316L		1/4"	
			1	Electrical Sample Cooler (Two Heat Exchanger) + Two Prestaltic Pumps				-		1/4"	
			1	Diaphragm Pump for Sample Cooler				-		1/4"	
			1	Needle Valve				AISI 316L		1/4"	
			1	Variable Area Flowmeter with Needle Valve				AISI 316L/Glass		1/4"	
			1	Moisture Filter + Moisture Sensor with Alarm				-		1/4"	
			2	3-Way Solenoid Valve for Auto Calibration				AISI 316L		1/4"	
			1	Membrane Filter				AISI 316L		1/4"	
			1	NOx Convertor				-		1/4"	
			1	Variable Area Flowmeter with Needle Valve +FLA + Barrier				AISI 316L/Glass		1/4"	
			1	Pressure Gauge (dial size 100-mm)				AISI 316L/Glass		1/4"	
			1	Humidity and temperature transmitters				-		1/4"	
			1	Temperature Gauge for Cabinet (dial size 60-mm)				AISI 316L		1/4"	
			2	2-Way Ball Valve				AISI 316L		1/4"	
Internal Tubing and Fitting											
Size or Rating: 1/4" OD , 1/2" OD											
Material: AISI 316L / PTFE											
2/5	Note	Rev	1 set	Gas Analyser							
Manufacturer: ABB											
Model: EL3040											
Technical Specification for Analyser											
Principle: NDIR + Paramagnetic											
Modules: Uras26 + Magnos 28											
Measuring Components & Ranges:											
CO: 0~500 ppm											
SO2: 0~500 ppm											
CO2: 0~25%											
NO: 0~500 mg/Nm3											
O2: 0~25%											
Ambient Temperature: +5 to +40 °C											
Linearity Deviation: ≤ 1 % of span											
Repeatability: ≤ 0.5 % of span											

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Item							
Zero Drift: ≤ 1 % of span per week Sensitivity Drift: ≤ 1 % of measured value per week Linearity error: ≤ 0.5 % of span Warm-up Time: Approx. 30 minutes without thermostat 90% Response Time: T90 = 2.5 sec for measurement cell length = 175 mm Inlet Pressure: pe = 2–500 hPa Power Supply: 230VAC, 50Hz Housing design: Wall Mount / IP65 Flow Rate: 20–100 l/h Digital Output: 4xDO-Contact load rating 30V/1A Analog Output: 4xAO Set for each component. Communication: Modbus module with RS485 Marking: Suitable for Safe Area Importatnt Note: Based on your request, the paramagnetic module (Magnos 28) has been included in the technical offer. Please note that the AZ30 oxygen analyzer (zirconium oxide cell) had already been included in the offer. Currently, oxygen (O₂) is being measured simultaneously by both analyzers.							
2/6	Note	Rev	1 set	Calibration Accessories			
Regulating System							
		4	Cylinder Pressure Regulator with Inlet and Outlet Gauges				
Cylinders							
		1	Span Gas Cylinder		10 lit.	Al / CS	
			Composition: (CO: 0~400 ppm, SO ₂ : 0~400 ppm, CO ₂ : 0~20%, NO _x : 0~400 mg/Nm3)				
		2	Calibration Gas Cylinder for AZ30		40 lit.	Al / CS	
		1	Zero Gas Cylinder		10 lit.	Al / CS	
			Composition: Pure Nitrogen (N ₂ : 99.999%)				
2/7	Note	Rev	3 set	O2 Analyser			
Manufacturer: ABB							
Model: AZ30							
Technical Specification for Probe							
Principle: Zirconium Oxide							
Insertion Length: 0.5 m							
Calibration: Manual Calibration							
Probe Connection: Flange, ANSI 4 in 150							
Flange Adaptor: Yes, 150# to 300#							
Hazardous Area : Ex db IIB +H2 T4 Gb (Ta –20 °C to 70 °C)							
Test Gas Response Time: T9 0 < 10 seconds							
System Accuracy: T9 0 < 10 seconds							
Ambient Temperature:							
Transmitter: –20 to 55 °C							
Probe: –20 to 70 °C							
Ingress Protection: Probe: IP66 and NEMA 4X							
Electronics enclosures: IP66							
Probe Body Material: 316L stainless steel							
Process Temperature: All probe lengths –20 to 800 °C							
Operating Requirements:							
Reference Air (1 bar)							
Test Gases (air is recommended)							
Transmitter Specification							
Hazardous Area : Ex db IIB +H2 T6 Gb (Ta –20°C to 55°C)							
Display Type: graphical 128 x 64 pixel LCD							
Display Backlight: Green LED							
Analog Outputs: 1 isolated current output							
Languages: English							
Special Cable (Stream #1): 50 m							
Special Cable (Stream #2): 50 m							
Special Cable (Stream #3): 50 m							
2/8	Note	Rev	3 set	Flow Meter on Stack			
Model: AccuFlo®QAL							
Manufacturer: SKI							
Probe Specification							
Size and rating: 3" ANSI 150#							
Flange Adaptor: Yes, 150# to 300#							
Principle: Differential Pressure							
Temperature Sensor: Integrated temperature measurement: Pt100							

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PSQ Qutation NO:		CR.03.098		Technical Offer NO:	TO.03.098.04		
Item							
Insertion Length: 780mm MediumTemperature: up to 800°C AmbienteTemperature -20°C to 50°C Voltage: 115/230 V AC Evaluation electronics: Panel mounting							
Other Accessories							
Integrated temperature measurement: Pt100 5-Way Manifold ACCU340 Pressure transmitter / Suitable for Zone 2, Group IIB, T3 Pressure transmitter series P121 / Suitable for Zone 2, Group IIB, T3 AccuMind® - Flow computer / Suitable for Safe Area Amplifier AD-TV 22 GL							
2/9	Note	Rev	1 set	Analyser Cabinet			
Enclosure							
Type: Cabinet Dimensions: 2300(H) * 1500(W) * 1000 (D) Material: SST 304 Ingress Protection: IP65 Painted: Yes Sun Shade: Yes Base Frame: 100 mm							
Air Conditioning							
Type: Split Air Conditioner with Heating and Cooling Mode Power Supply: 230 VAC Marking: Zone 2, Group IIB, T3							
Purging Facilities							
			1	Purge Control Unit Suitable for Zone 2, Group IIB, T3			
			1	Ball Valve			
			1	Air Filter Pressure Regulator with Outlet Gauge			
* The analyzer cabinet will be purged according to NFPA 496 / ATEX 2014/34/EU. The whole cabinet of the analyzer will be certified by a notified body.							
Optional							
Safety Facilities							
			1	Yellow Flashing			
			1	Red Flashing			
			1	Horn			
			1	Reset and Acknowledge button			
			1	Smoke Detector			
			1	LEL Gas Detector			
2/10	Note	Rev	1 set	Electrical Accessories			
Electrical Items							
			1	Power Isolation Switch : Power Isolation Switch Exd IIB For N-UPS include: (C.B., Terminals, Rotary switch)			
			1	Power Isolation Switch : Power Isolation Switch Exd IIB For UPS include: (C.B., Terminals, Rotary switch)			
			1	PDP : Power Distribution Panel Sheet steel For N-UPS (CBs, Relay Contact, Power Supply,Barrier, Terminal,...)			
			1	PDP : Power Distribution Panel Sheet steel For UPS (CBs, Relay Contact, Power Supply,Barrier, Terminal,...)			
			1	JB : Signal JB Exe IIC Stainless steel 316			
			1	JB : Alarm JB Exe IIC Stainless steel 316			
			1	JB : F&G JB Exe IIC Stainless steel 316			
			2	JB : Heated JB Exe IIC Stainless steel 316			
			2	JB : Sample Probe Alarm Exe IIC Stainless steel 316			
			1	JB : Modbus JB Exe IIC Stainless steel 316			
			1	JB : Flow JB Exe IIC Stainless steel 316			
			1	Lighting : Lighting Exed IIC			
			1	Door Switch : Door Switch Exde IIC			
			1	Temperature switch : Cabient temperature switch Ex			
			1	PLC : PLC S7 1200 (CPU+ I/O card) for stream switching and F&G logic located in UPS PDP			
			1	Converter: Modbus RS485 to TCP/IP Converter			
			1	Data logger : Data logger with GPRS modem for direct data transmission (Sim Card by Client)			
With Web Base software							
Cables							
			42m	RTD Cable: RTD Cable for sample probe			
			35m	RTD Cable: RTD Cable for sample probe			
			28m	RTD Cable: RTD Cable for sample probe			
			42m	RTD Cable: RTD Cable for flow meter			
			35m	RTD Cable: RTD Cable for flow meter			
			28m	RTD Cable: RTD Cable for flow meter			
			42m	Power Cable: Armoured power cable for sample probe			
			35m	Power Cable: Armoured power cable for sample probe			
			28m	Power Cable: Armoured power cable for sample probe			
			42m	Instrument Cable: Armoured Instrument Cable for flow meter			
			35m	Instrument Cable: Armoured Instrument Cable for flow meter			
			28m	Instrument Cable: Armoured Instrument Cable for flow meter			

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Item							
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